

### REMARKS

The above amendments and these remarks are responsive to the Office action dated August 26, 2009. Claims 1-32 are pending in the application. In the Office action, the Examiner restricted the claims into three Groups:

**Group I**, claims 1-11, drawn to what the cutting material comprising classified in class 101, subclass 483.

**Group II**, claims 12-25, drawn to controlling in-line processing, classified in class 29, subclass 563.

**Group III**, claims 26-32, drawn to the step of processing material, classified in class 356, subclass 625.

Applicants elect Group II (claims 12-25), without traverse, and have added new dependent claims 33-35. Support for the new claim language can be found in Fig. 1, in the specification on pages 8-12, and in U.S. Patent No. 6,631,006 which is incorporated by reference.

Please contact applicants' attorney if there are any other issues to address.

### CERTIFICATE OF MAILING

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Mail Stop AMENDMENT, P.O. Box 1450, Alexandria, Virginia 22313-1450 on January 26, 2010.



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Date of Signature: January 26, 2010

Respectfully submitted,

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